INSTALLATION INSTRUCTIONS FOR PART 99-8206

APPLICATIONS

Toyota 4-Runner *(Excluding Limited)* 2003-2009
Toyota Highlander 2001-2007
99-8206



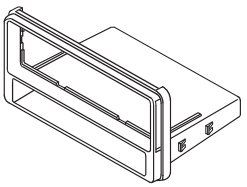
KIT FEATURES

- DIN head unit provision with pocket
- ISO DIN head unit provision with pocket

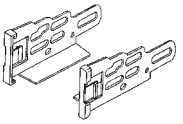
KIT COMPONENTS

• A) Radio Housing • B) ISO Brackets • C) ISO Trim Plate • D) Highlander Brackets • E) 4-Runner Brackets

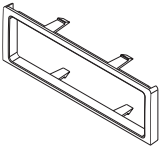
A



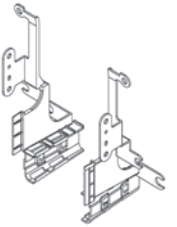
B



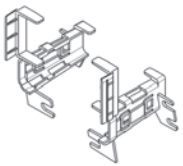
C



D



E



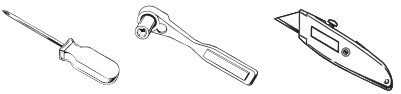
WIRING & ANTENNA CONNECTIONS (Sold Separately)

Wiring Harness: • 70-1761 Toyota harness 1987-up
• TYTO-01 Toyota amp interface harness 2003-up

Antenna Adapter: • Not Required

TOOLS REQUIRED

Phillips Screwdriver • Socket Wrench • Cutting Tool



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Dash Disassembly

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– 2001-2007 Toyota Highlander 5

Kit Assembly

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Caution

Metra recommends disconnecting the negative battery terminal before beginning any installation. All accessories, switches, and especially air bag indicator lights must be plugged in before reconnecting the battery or cycling the ignition.

****NOTE: Refer also to the instructions included with the aftermarket radio.***

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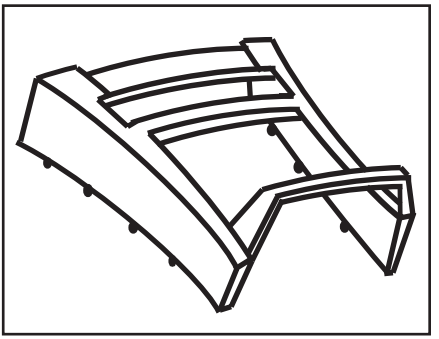
Metra recommends MECP certified technicians

Toyota 4-Runner 2003-2009

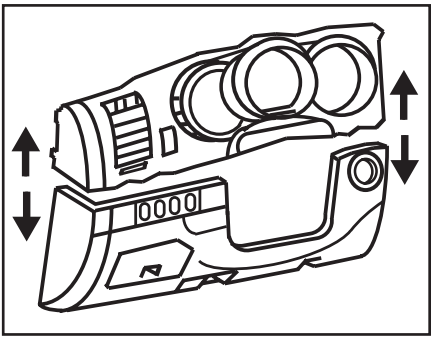
(Excluding Limited)

1. Unsnap and remove trim from around shifter.
2. Unsnap and remove trim covers from around center console pocket edge at front and rear of console.
3. Unsnap and remove center console cover. (Figure A)
4. Unsnap trim ring from around ignition key cylinder.
5. Remove (1) 10 mm bolt from bottom right of panel below steering column. Unsnap panel and pull away to gain access behind panel. (Figure B)
6. Remove (1) 10 mm bolt on bottom left of center panel behind panel below steering column. (Figure B)

Continued on next page



(Figure A)



(Figure B)

Toyota 4-Runner 2003-2009

(Excluding Limited)

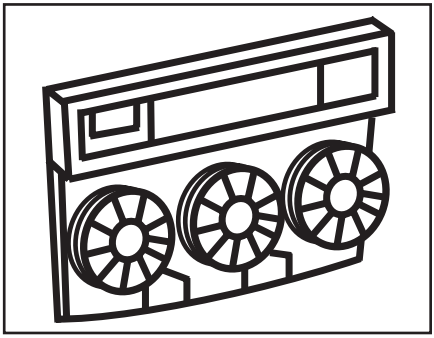
7. Remove (1) 10 mm bolt beneath climate control behind pocket door. Unsnap and remove climate control. (Figure C)

8. Remove (2) 10 mm bolts beneath radio behind climate controls.

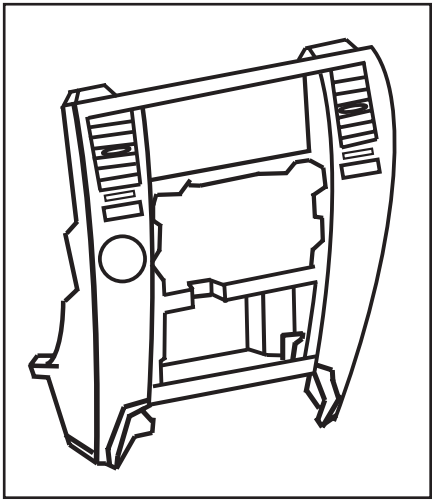
9. Unsnap and remove entire center panel around radio. (Figure D)

10. Remove (2) 10 mm bolts securing radio to remove.

Continue to kit assembly



(Figure C)

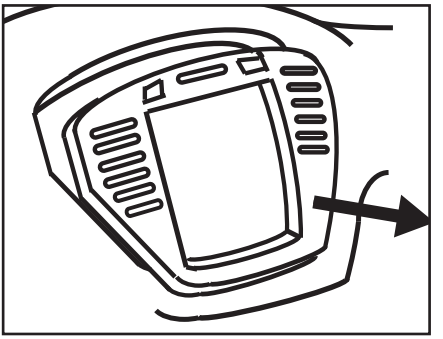


(Figure D)

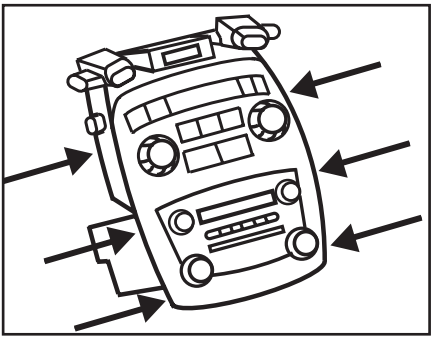
Toyota Highlander 2001-2007

1. Pull and remove dash panel from radio and climate controls. *Tip: There are 8 clips.* (Figure A)
2. Remove (6) 10 mm bolts from radio and climate controls assembly. (Figure B)
3. Remove assembly and disconnect the wiring.
4. Remove (8) Phillips bolts and (4) Phillips screws to separate brackets from assembly. (Figure C)

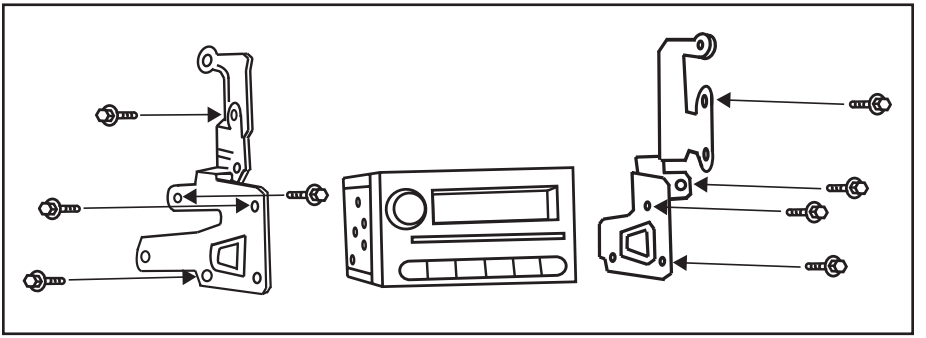
Continue to kit assembly



(Figure A)



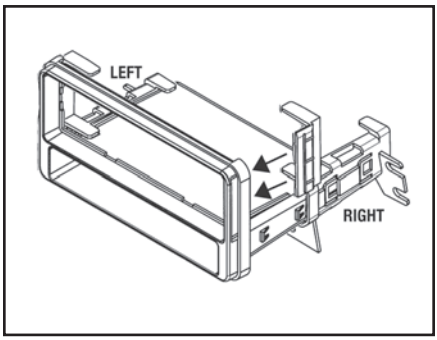
(Figure B)



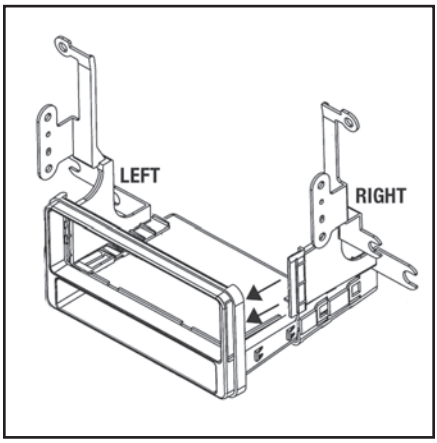
(Figure C)

Kit Preparation

1. Snap the appropriately marked mounting brackets for your application onto the sides of the radio housing. The brackets are marked 4-Runner or Highlander and left or right.
(Figure A - 4 RUNNER)
(Figure B - HIGHLANDER)



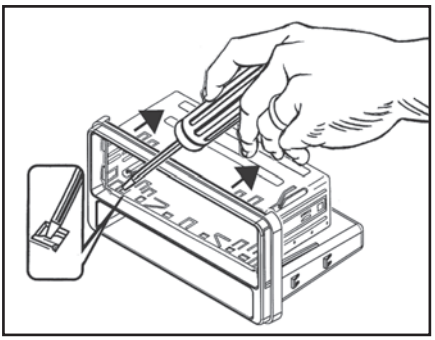
(Figure A)



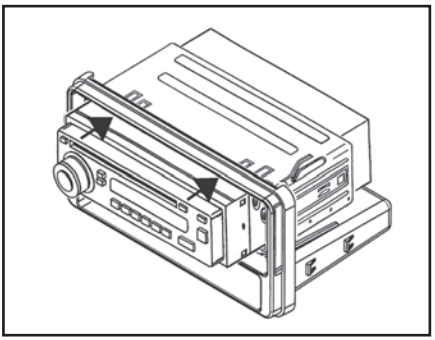
(Figure B)

DIN head unit provision with pocket

1. Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXXESS. Re-connect the negative battery terminal and test the unit for proper operation.
2. Slide the DIN cage into the radio housing and secure by bending the metal locking tabs outward. (Figure A)
3. Snap the aftermarket radio into the cage and secure. (Figure B)
4. Reassemble dash in reverse order of disassembly.



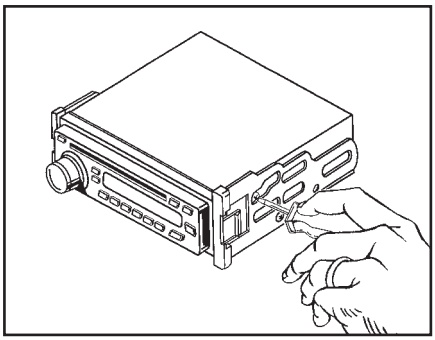
(Figure A)



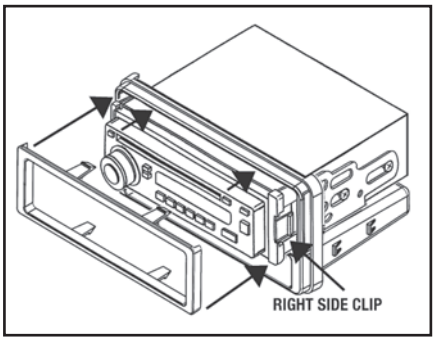
(Figure B)

ISO DIN head unit provision with pocket

1. Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXXESS. Re-connect the negative battery terminal and test the unit for proper operation.
2. Mount the ISO brackets to the head unit with the screws supplied with the radio. (Figure A)
3. Snap the radio into the radio housing until the side clips engage. (Figure B)
4. Snap the ISO trim plate onto the radio/ housing assembly. (Figure B)
5. Reassemble dash in reverse order of disassembly.



(Figure A)



(Figure B)

Notes

INSTALLATION INSTRUCTIONS FOR PART 99-8206

REV. 7/07/11

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