INSTALLATION INSTRUCTIONS FOR PART 99-5808

APPLICATIONS

2004-2007 Ford Freestar
2004-2007 Mercury Monterey
2005-2007 Ford Focus
2005-2007 F Series Super Duty

99-5808



KIT FEATURES

- DIN Head Unit Provisions with Pocket
- ISO DIN Head Unit Provisions with Pocket

KIT COMPONENTS

A) Radio Housing • B) ISO Brackets • C) Trim Plate

A



B

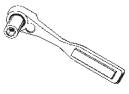


C



WIRING AND ANTENNA CONNECTIONS
(Sold Separately)
- Wiring Harness:
- 70-5520 - Ford harness 2003-up
- 70-5521 - Ford amplified harness 2003-up
- Antenna Adapter: Not required

TOOLS REQUIRED: Socket Wrench



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FORD FREESTAR 2004-2007
MERCURY MONTEREY 2004-2007

DASH DISASSEMBLY

1 Disconnect the negative battery terminal to prevent an accidental short circuit.

2 Unsnap and remove entire panel surrounding radio and climate controls. **(FIGURE A)**

3 Remove (4) 7mm screws to remove factory radio. **(FIGURE B)**

A



B



FORD FOCUS 2005-2007

1 Disconnect the negative battery terminal to prevent accidental short circuit.

2 Unsnap and remove entire panel surrounding the radio and climate controls.

(FIGURE A)

3 Remove (4) 7mm screws to remove factory radio.

A



DASH DISASSEMBLY

F SERIES SUPER DUTY 2005-2007

1 Disconnect the negative battery terminal to prevent an accidental short circuit.

2 Unsnap and remove entire panel surrounding radio and climate controls. **(FIGURE A)**

3 Remove (4) 7mm screws to remove factory radio.

A



KIT ASSEMBLY

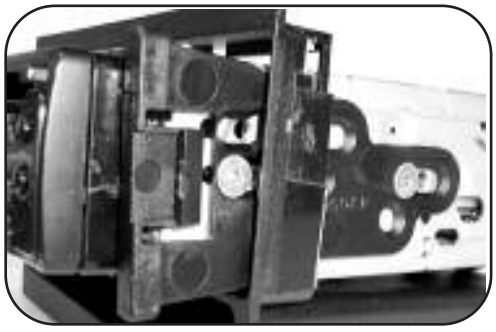
DIN HEAD UNIT PROVISIONS:

1 Slide the DIN cage into the Radio Housing and secure by bending the metal locking tabs down. **(Figure A)**

2 Slide the after-market head unit into the cage and secure. **(Figure B)**



ISO DIN Head Unit Provision

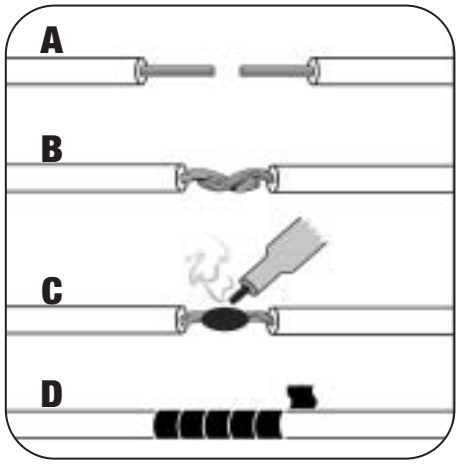


1 Mount the ISO Brackets to the head unit with the screws supplied with the unit.

2 Slide the head unit into the radio opening until the side clips engage.

3 Snap the Trim plate into the Radio Housing.

FINAL ASSEMBLY



A) Strip wire ends back 1/2"
B) Twist ends together
C) Solder
D) Tape

1 Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter and making the connections as shown. (Isolate and individually tape off the ends of any unused wires to prevent electrical short circuit)

2 Re-connect the negative battery terminal and test the unit for proper operation.

3 Reassemble radio and dash assemblies in reverse order of disassembly.

NOTES

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