INSTALLATION INSTRUCTIONS FOR PART 99-7515

APPLICATIONS

Mazda RX-8
2009-2010

99-7515B/ 99-7515HG

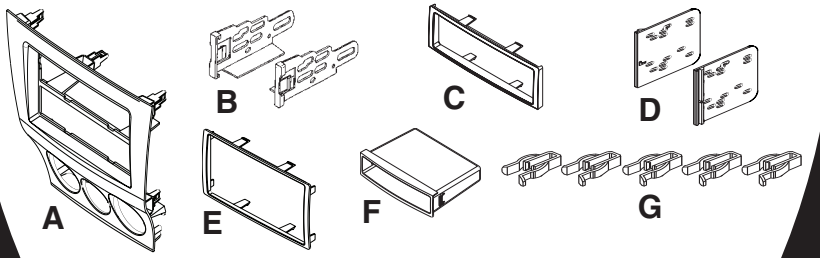


KIT FEATURES

- DIN Head Unit Provision with Pocket
- ISO DIN Head Unit Provision with Pocket
- DDIN Head Unit Provision
- ISO Stacked Head Unit Provision
- Painted to Match Factory Finishes
- TWO FINISHES AVAILABLE:
  99-7515B=BLACK, 99-7515HG=GLOSS BLACK

KIT COMPONENTS

• A) Radio Housing • B) ISO Brackets • C) ISO Trim Plate • D) DDIN Brackets
• E) DDIN Trim Plate • F) Pocket • G) (5) Plastic Snaps

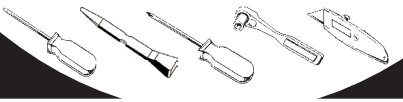


WIRING AND ANTENNA CONNECTIONS (Sold Separately)

• 70-7903 - 2001-up Mazda harness

TOOLS REQUIRED:

• Small Flat Blade Screwdriver • Panel Removal Tool
• Phillips Screwdriver • Socket Set • Cutting Tool



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****Note:***
Refer also to the instructions included with the aftermarket radio.

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Metra recommends MECP certified technicians.

MAZDA RX-8 2009-2010

1 Disconnect the negative battery terminal to prevent an accidental short circuit.

2 Unscrew the shift knob counter clockwise to remove. **(Figure A)**

3 Unclip and remove the shifter trim panel. **(Figure B)**

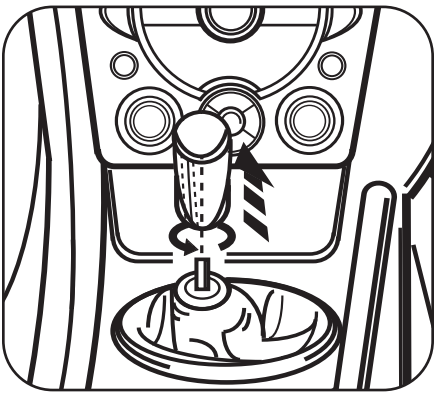
4 Remove (2) Phillips screws from the bottom of the ashtray assembly then unclip and remove the assembly. **(Figure C)**

5 Remove (2) Phillips screws from the bottom of the radio/climate control panel. (Figure D)

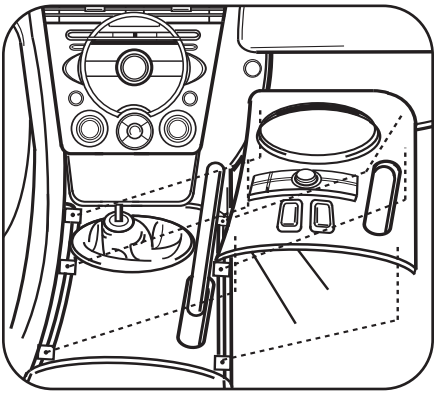
6 Unclip and remove the knee panel on the driver's side under the steering column **(Figure E)** then remove (1) 10 MM bolt from the side of the radio bracket. **(Figure F)**

Continued on page 2.

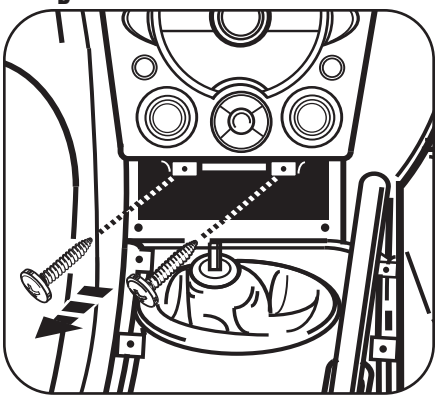
A



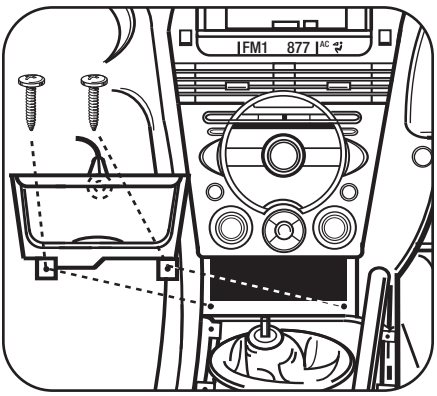
B



D



C



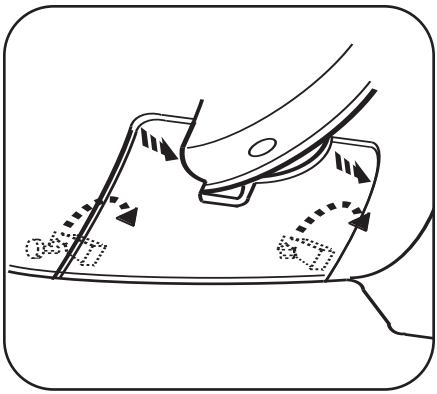
MAZDA RX-8 2009-2010

7 Unsnap and remove the radio/climate control panel including radio chasis.

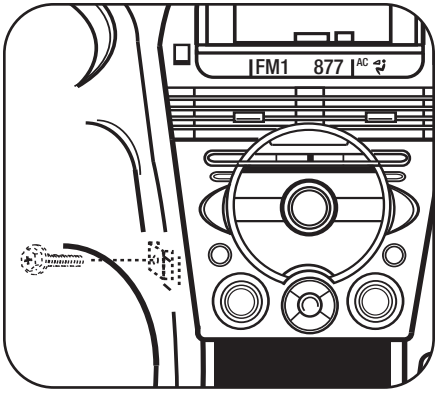
8 Remove climate controls from radio/climate control panel.

Continue to kit preparation.

E



F



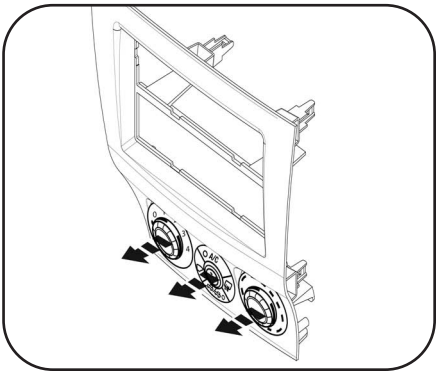
MAZDA RX-8 2009-2010

Note: Refer also to the instructions included with the aftermarket radio.

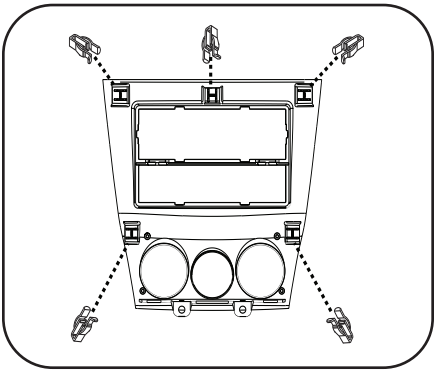
1 Mount the climate controls to the Radio Housing using the factory hardware. **(Figure A)**

2 Slide the five plastic clips provided in this kit to the legs located on the back of the radio housing.. **(Figure B)**

A



B



DIN HEAD UNIT PROVISION WITH POCKET

Note: Refer also to the instructions included with the aftermarket radio.

1 Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXXESS. Re-Connect the negative battery terminal and test the unit for proper operation.

2 Slide the DIN cage into the Radio Housing and secure by bending the metal locking tabs outward. (Figure A)

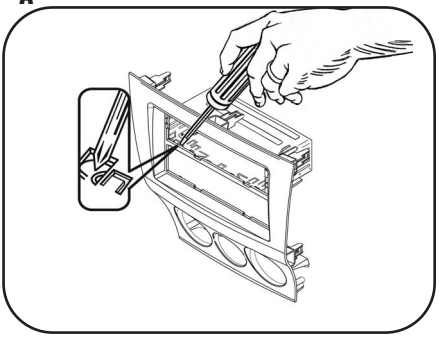
3 Snap the pocket into the bottom opening of the radio housing. (Figure B)

4 Slide the aftermarket head unit into the cage and secure. (Figure C)

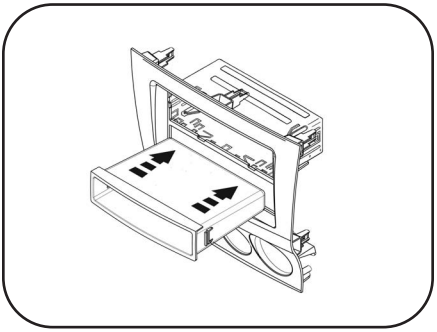
5 Reassemble the dash in reverse order of disassembly.

Continue to final assembly.

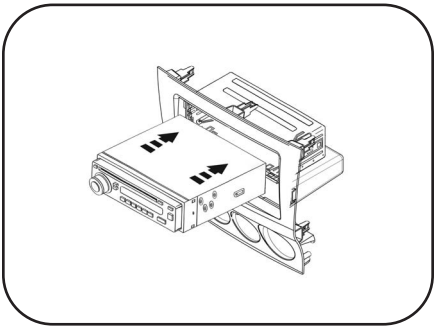
A



B



C



ISO DIN HEAD UNIT PROVISION WITH POCKET

1 Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXXESS. Re-Connect the negative battery terminal and test the unit for proper operation.

2 Mount the ISO Brackets to the radio using the screws supplied with the radio. **(Figure A)**

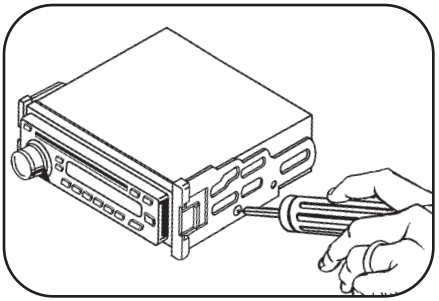
3 Snap the pocket into the bottom opening of the radio housing. **(Figure B)**

4 Slide the head unit into the radio opening until the side clips engage. **(Figure C)**

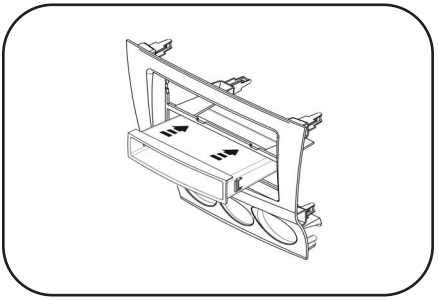
5 Snap the Trim plate into the Radio Housing. **(Figure C)**

6 Reassemble dash in reverse order of disassembly.

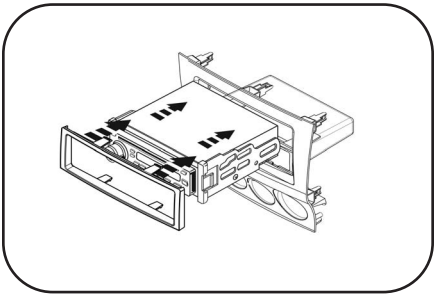
A



B



C



DOUBLE DIN / STACKED ISO DIN HEAD UNIT PROVISION

1 Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXXESS. Re-Connect the negative battery terminal and test the unit for proper operation.

2 Cut and remove the center bar from the radio housing. (Figure A)

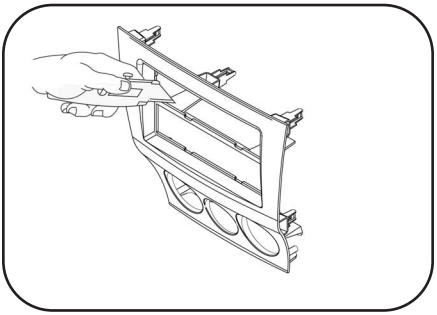
3 Snap the Double DIN brackets to the inside edge of the Radio Housing. (Figure B)

4 Slide the Double DIN head unit or stacked ISO head units into the bracket/radio housing assembly and secure the Double DIN head unit or stacked ISO head units to the assembly using the screws supplied with the radio.

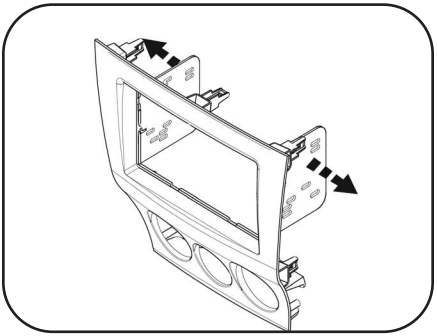
5 Snap the double DIN trim plate into the radio housing. (Figure C)

6 Reassemble dash in reverse order of disassembly. (Figure C)

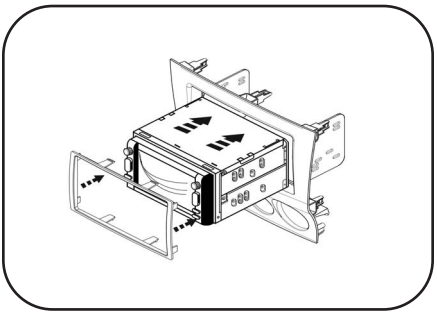
A



B



C



NOTES

NOTES

NOTES

99-7515 INSTRUCTIONS

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