INSTALLATION INSTRUCTIONS FOR PART 95-5810

APPLICATIONS

LINCOLN Town Car
2003-2011

95-5810

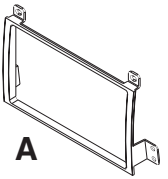


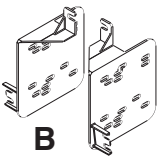
KIT FEATURES

- Double DIN Radio Provision
- Stacked ISO Mount Units Provision

KIT COMPONENTS

A) Double DIN Trim Plate B) Double DIN Brackets





WIRING AND ANTENNA CONNECTIONS (Sold Separately)

Harness:

- **70-5520 - Ford harness 2003-up**
- **70-5521 - Ford amp harness 2003-up**

Antenna Adapter:

- **Not required**

TOOLS REQUIRED:

Small Flat Blade Screwdriver/ Panel Removal Tool

- Socket Set



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Final Assembly *. 4*

****Note:***
Refer also to the instructions included with the aftermarket radio.

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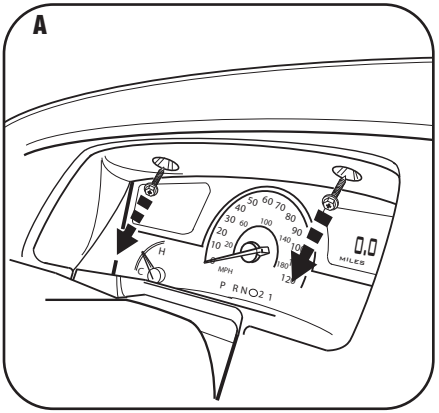
95-5810 DASH DISASSEMBLY

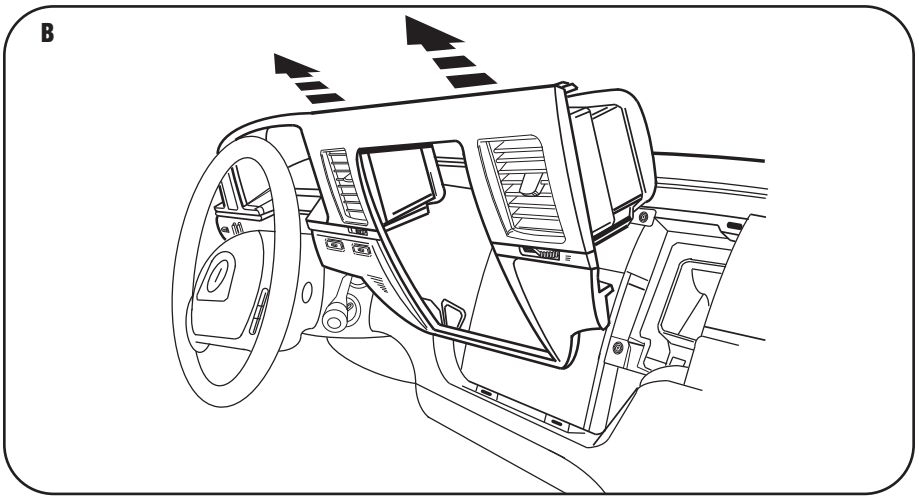
LINCOLN TOWN CAR 2003-2011

1 Disconnect the negative battery terminal to prevent an accidental short circuit.

2 Remove (2) 7mm bolts facing upward above instrument cluster/gauges. **(Figure A)**

3 Carefully unsnap and remove dash panel surrounding radio and instrument cluster/gauges. **(Figure B)**

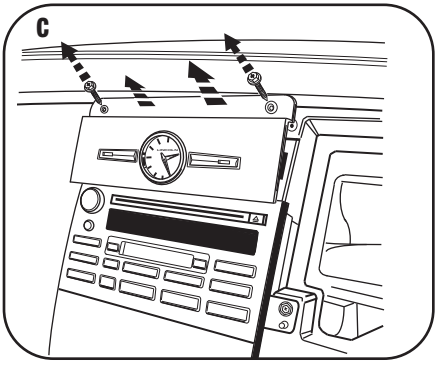




4 Remove (2) 7mm bolts above clock panel and remove panel). **(Figure C)**

5 Remove (4) 7mm bolts securing radio.

Continue to kit assembly.



DOUBLE DIN RADIO PROVISION

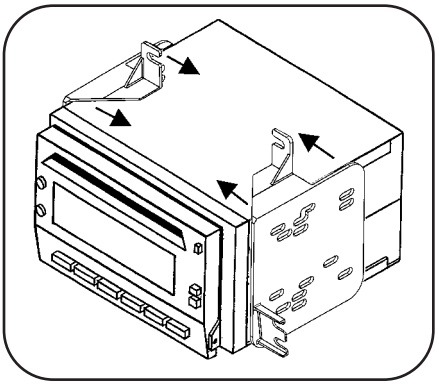
Note: Refer also to the instructions included with the aftermarket radio.

1 Attach the Double DIN brackets to the aftermarket radio using the screws supplied with the radio. **(Figure A)**

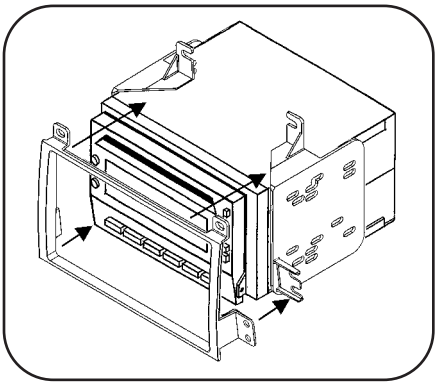
2 Place the Double DIN trim plate over the radio face then secure the entire assembly into the sub dash. **(Figure B)**

Continue to final assembly.

A



B



STACKED ISO MOUNT UNITS PROVISION

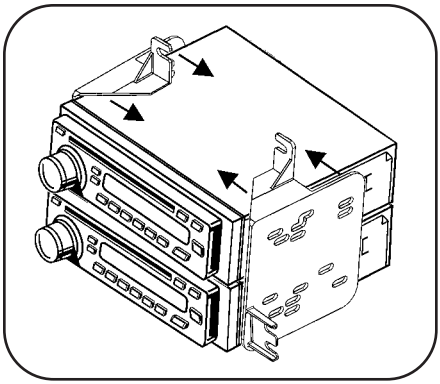
Note: Refer also to the instructions included with the aftermarket radio.

1 Attach the Double DIN brackets to the aftermarket units using the screws supplied with the units. **(Figure A)**

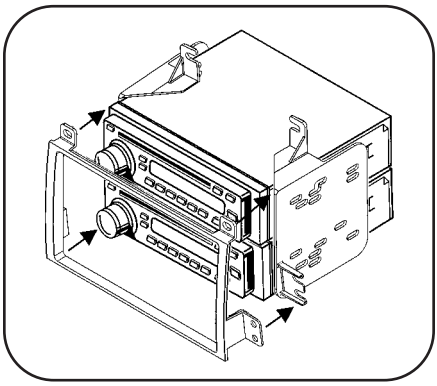
2 Place the Double DIN trim plate over the unit faces then secure the entire assembly into the sub dash. **(Figure B)**

Continue to final assembly.

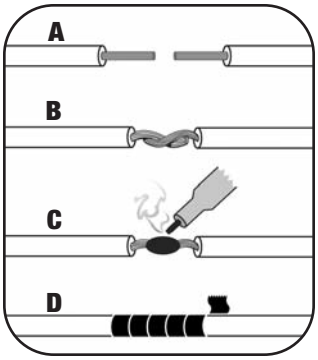
A



B



FINAL ASSEMBLY



(A) Strip wire ends back 1/2"

B) Twist ends together

C) Solder

D) Tape

1 Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter and making connections as shown. (Isolate and individually tape off the ends of any unused wires to prevent electrical short circuit.)

2 Re-connect the negative battery terminal and test the unit for proper operation.

3 Reassemble radio and dash assemblies in reverse order of disassembly.

FINAL WIRING CONNECTIONS

Make wiring connections using the EIA color code chart shown below and the instructions included with the head unit. Metra recommends making connections as shown below; Strip, Splice, Solder, Tape. Isolate and individually tape off ends of any unused wires to prevent electrical short circuit.

METRA / EIA WIRING CODE

12V Ignition / Acc	Red
12V Batt / Memory	Yellow
Ground	Black*
Power Antenna	Blue
Amp Turn-On	Blue / White
Amp Ground	Black / White
Illumination	Orange
Dimmer	Orange / White
Right Front (+)	Gray
Right Front (-)	Gray/ Black
Left Front (+)	White
Left Front (-)	White / Black
Right Rear (+)	Violet
Right Rear (-)	Violet / Black
Left Rear (+)	Green

***NOTE:** When a Black wire is not present, ground radio to vehicle chassis.
All colors may not be present on all leads due to manufacturer's specifications.

NOTES

95-5810 INSTRUCTIONS

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