INSTALLATION INSTRUCTIONS FOR PART 95-8203

APPLICATIONS

2002-2006 Toyota Camry

(Excluding NAV Equipped Models)

95-8203

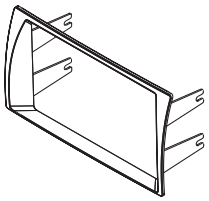


KIT FEATURES

- DDIN Head Unit Provision
- Stacked ISO DIN Head Unit Provision

KIT COMPONENTS

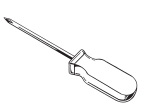
A) DDIN Trim Plate B) (12) ISO Screws





TOOLS REQUIRED:

Phillips Screwdriver • Socket Wrench





1-800-221-0932 www.metraonline.com

© COPYRIGHT 2004 METRA ELECTRONICS CORPORATION

TABLE OF CONTENTS

Dash Disassembly

- 2002-2006 Toyota Camry 1

Kit Assembly

- DDIN Head Unit Provision 2

- Stacked ISO Head Unit Provision 2

Final Assembly 3

95-8203 DASH DISASSEMBLY

2002-2006 TOYOTA CAMRY

1 Disconnect the negative battery terminal to prevent an accidental short circuit.

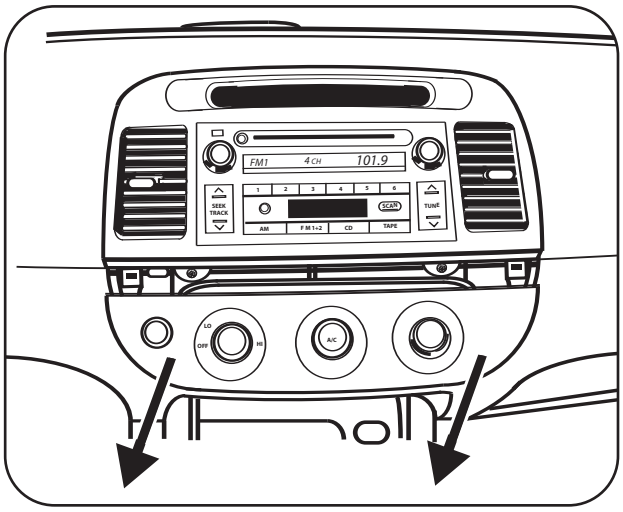
2 Unclip and remove the climate control trim panel. **(Figure A)**

3 Unclip and remove the radio trim panel including the climate control vents. **(Figure B)**

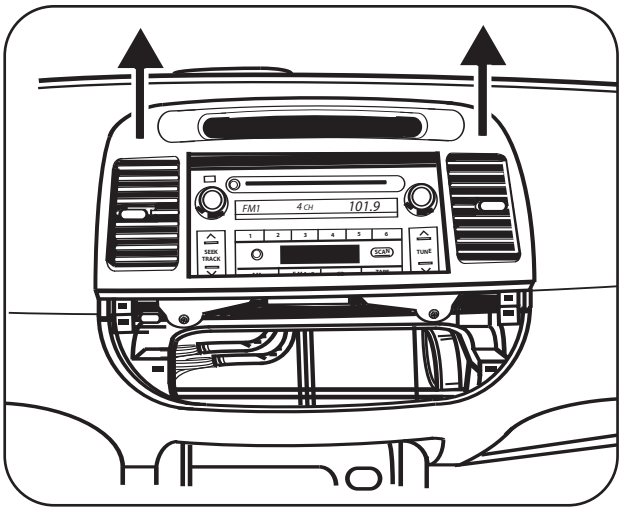
4 Remove (4) 10 MM bolts securing the radio. Unplug wiring and remove radio.

5 Remove factory brackets and use on kit assembly. **(Figure C)**

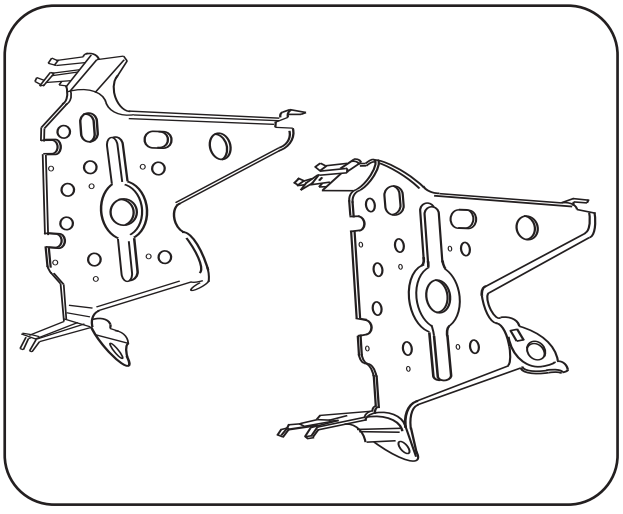
A



B



C

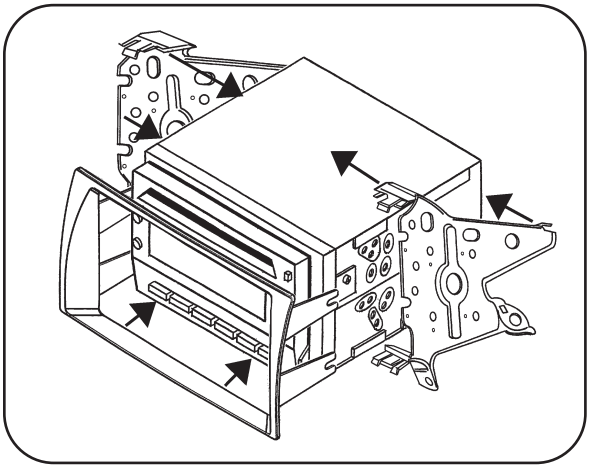


DDIN HEAD UNIT PROVISION

1 Position radio in DDIN trimplate and attach factory radio brackets with supplied ISO screws. **(Figure A)**

Note: *Two different thread type screws have been provided to fit most aftermarket radios.*

A

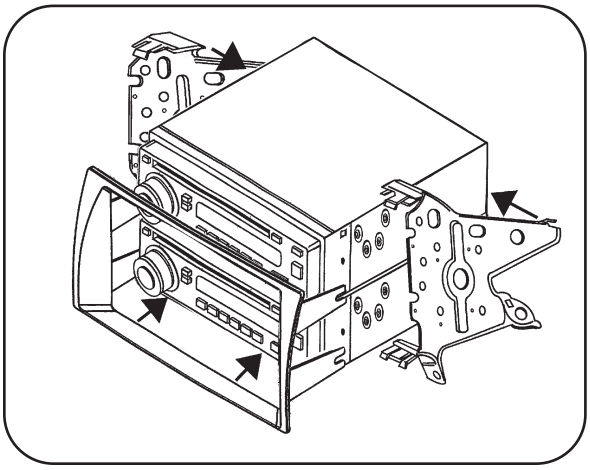


STACKED ISO HEAD UNIT PROVISION

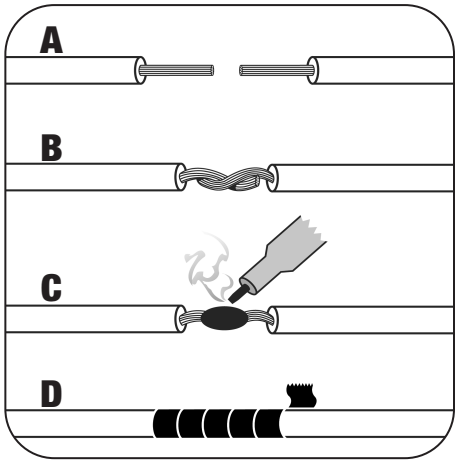
1 Position radios in DDIN trimplate and attach factory radio brackets with supplied ISO screws. **(Figure A)**

Note: *Two different thread type screws have been provided to fit most aftermarket radios.*

A



FINAL ASSEMBLY



A) Strip wire ends back 1/2"

B) Twist ends together

C) Solder

D) Tape

1 Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter and making connections as shown. (Isolate and individually tape off the ends of any unused wires to prevent electrical short circuit.)

2 Re-connect the negative battery terminal and test the unit for proper operation.

3 Reassemble radio and dash assemblies in reverse order of disassembly.

FINAL WIRING CONNECTIONS

Make wiring connections using the EIA color code chart shown below and the instructions included with the head unit. Metra recommends making connections as shown below; Strip, Splice, Solder, Tape. Isolate and individually tape off ends of any unused wires to prevent electrical short circuit.

METRA / EIA WIRING CODE

12V Ignition / Acc . . . Red
12V Batt / Memory . . Yellow
Ground . . . . . Black*
Power Antenna . . . . . Blue
Amp Turn-On . . . . . Blue / White
Amp Ground . . . . . Black / White
Illumination. . . . . Orange
Dimmer . . . . . Orange / White

Right Front (+) . . . . . Gray
Right Front (-). . . . . Gray/ Black
Left Front (+) . . . . . White
Left Front (-). . . . . White / Black
Right Rear (+). . . . . Violet
Right Rear (-) . . . . . Violet / Black
Left Rear (+). . . . . Green
Left Rear (-) . . . . . Green / Black

***NOTE:** When Black a wire is not present, ground radio to vehicle chassis.
All colors may not be present on all leads due to manufacturer's specifications.

NOTES

NOTES

95-8203 INSTRUCTIONS

1-800-221-0932 www.metraonline.com

REV. 6-17-10
© COPYRIGHT 2004 METRA ELECTRONICS CORPORATION
INST95-8203