INSTALLATION INSTRUCTIONS FOR PART 95-8154

APPLICATIONS

LEXUS GS SERIES
1993-1997



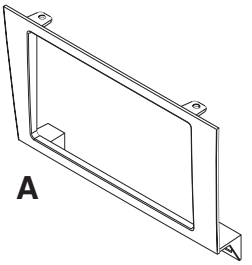
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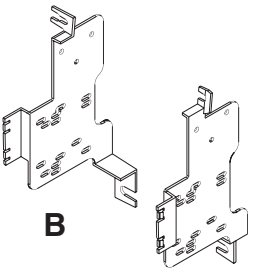
KIT FEATURES

- Double DIN Radio Provision
- Stacked ISO Mount Units Provision

KIT COMPONENTS

A) Double Din Radio Housing • B) Double DIN Brackets





TOOLS REQUIRED:

Small Flat Blade Screwdriver/ Panel Removal Tool
• Phillips Screwdriver • Socket Set



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****Note:***
Refer also to the instructions included with the aftermarket radio.

LEXUS GS SERIES 1993-1997

1 Disconnect the negative battery terminal to prevent an accidental short circuit.

2 Using a panel removal tool gently pry out on the top of the a/c vent assembly (including clock) and remove. **(Figure A)**

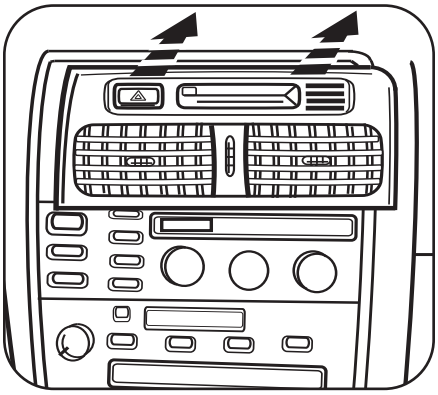
3 Unclip and remove ashtray assembly. **Tip:** Open ashtray door and pull from inside. **(Figure B)**

4 Remove (4) screws securing factory radio/climate control assembly. Unplug and remove the assembly. **(Figure C)**

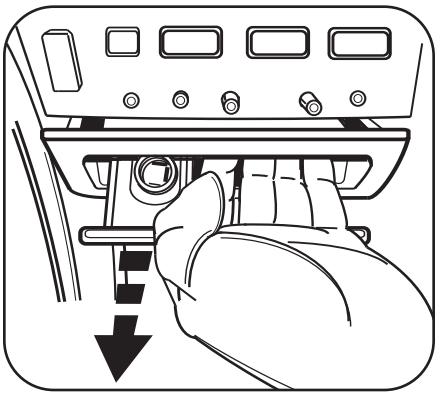
5 Remove (4) screws securing factory climate controls to the assembly. Remove the climate controls and retain them and the screws for re-installation during kit assembly **(Figure D)**

Continue to kit assembly.

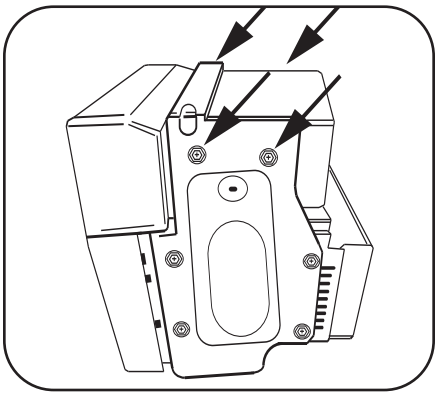
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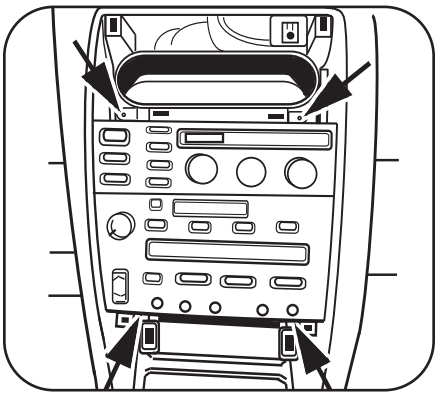
B



D



C



LEXUS GS SERIES 1993-1997
DOUBLE DIN RADIO
STACKED ISO MOUNT UNITS PROVISON

Note: Refer also to the instructions included with the aftermarket radio.

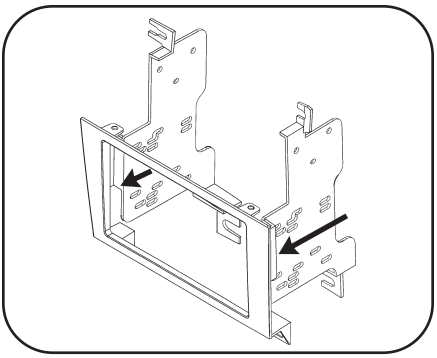
1 Snap the Double DIN Brackets onto the Double DIN Radio Housing. **(Figure A)**

2 Slide the factory climate controls into the Bracket/Radio Housing assembly aligning the top of the assembly with alignment pins in the bottom of the climate controls and secure using the factory hardware. **(Figure B)**

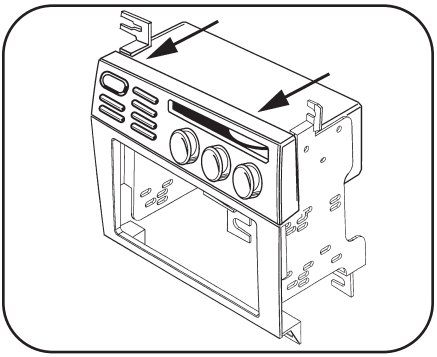
3 Slide the Double DIN or stacked ISO mount units into the bracket/radio housing assembly and secure the Double DIN or stacked ISO mount units to the assembly using the screws supplied with the Double DIN or stacked ISO mount units. **(Figure C)**

Continue to final assembly.

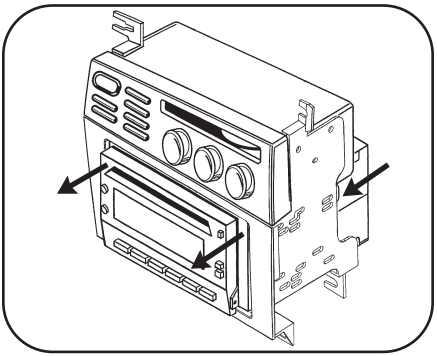
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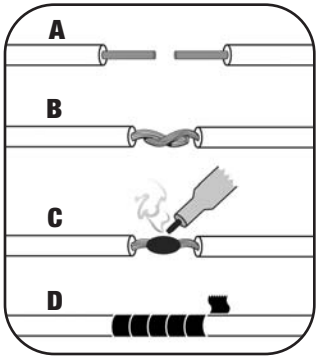
B



C



FINAL ASSEMBLY



(A) Strip wire ends back 1/2"

B) Twist ends together

C) Solder

D) Tape

1 Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter and making connections as shown. (Isolate and individually tape off the ends of any unused wires to prevent electrical short circuit.)

2 Re-connect the negative battery terminal and test the unit for proper operation.

3 Reassemble radio and dash assemblies in reverse order of disassembly.

FINAL WIRING CONNECTIONS

Make wiring connections using the EIA color code chart shown below and the instructions included with the head unit. Metra recommends making connections as shown below; Strip, Splice, Solder, Tape. Isolate and individually tape off ends of any unused wires to prevent electrical short circuit.

METRA / EIA WIRING CODE

12V Ignition / Acc. . . . . Red	Right Front (+) . . . . . Gray
12V Batt / Memory. . . . . Yellow	Right Front (-). . . . . Gray/ Black
Ground. . . . . Black*	Left Front (+) . . . . . White
Power Antenna. . . . . Blue	Left Front (-). . . . . White / Black
Amp Turn-On . . . . . Blue / White	Right Rear (+) . . . . . Violet
Amp Ground. . . . . Black / White	Right Rear (-) . . . . . Violet / Black
Illumination . . . . . Orange	Left Rear (+) . . . . . Green
Dimmer . . . . . Orange / White	Left Rear (-) . . . . . Green / Black

***NOTE:** When a Black wire is not present, ground radio to vehicle chassis.
All colors may not be present on all leads due to manufacturer's specifications.

NOTES

NOTES

95-8154 INSTRUCTIONS

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